

# PVC Pipe

## Solvent Weld Sewer Pipe

### Specification Sheet



BOW Groupe  
de Plomberie Inc.

## Overview

BOW's sewer pipe is used for building drainage and sewer applications. The pipe is available in 3"inch/75 mm and 4"inch/100 mm nominal diameter solvent weld joint with either non-perforated or perforated single-wall.

Non-perforated pipe is used to collect wastewater or storm water from the building drains to convey it to the municipal sewer lateral at the property line. Perforated pipe is used in septic fields and for foundation drainage.

## Technical Data

### Material:

PVC cell class 12454 as defined in ASTM D1784

### Pipe stiffness at 5% deflection:

Non-perforated pipe, 320 KPa  
Perforated pipe, 200 KPa

### Wall thickness:

Non-perforated pipe, SDR 35  
Perforated pipe, 3"inch 0.080 inch minimum and 4"inch, 0.105 inch minimum

### Other:

Solvent weld hub sockets  
Effective length 3m (10 feet)  
Single wall pipe

## Standards

CSA B182.1  
BNQ 3624-130  
BNQ 3624-050

## Listings

Listing holder: Bow Plumbing Group Inc.

### Non-perforated:

NSF 14, cNSF-sewer, CSA B182.1  
BNQ 3624-130, certificate #4335

### Perforated:

NSF 14, cNSF-sewer, CSA B182.1  
BNQ 3624-050, certificate #4334



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